Montageanleitung

V-2.9

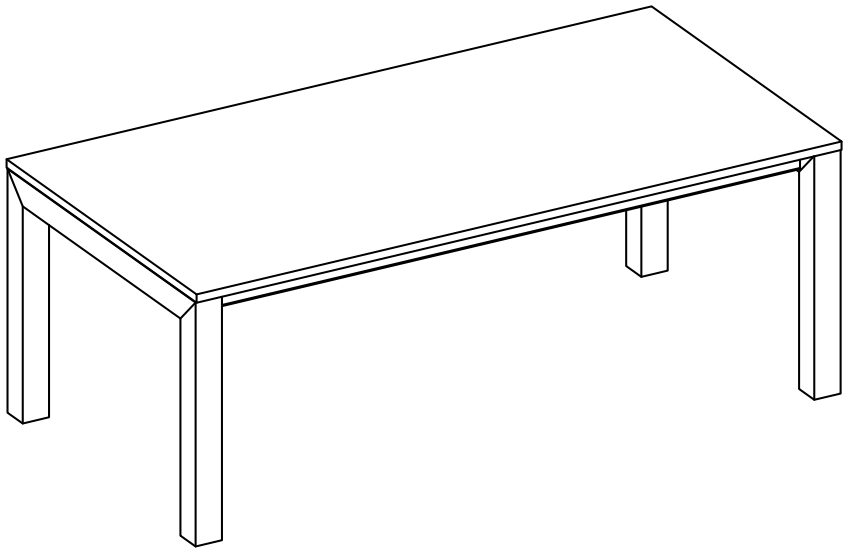
Mounting instruction

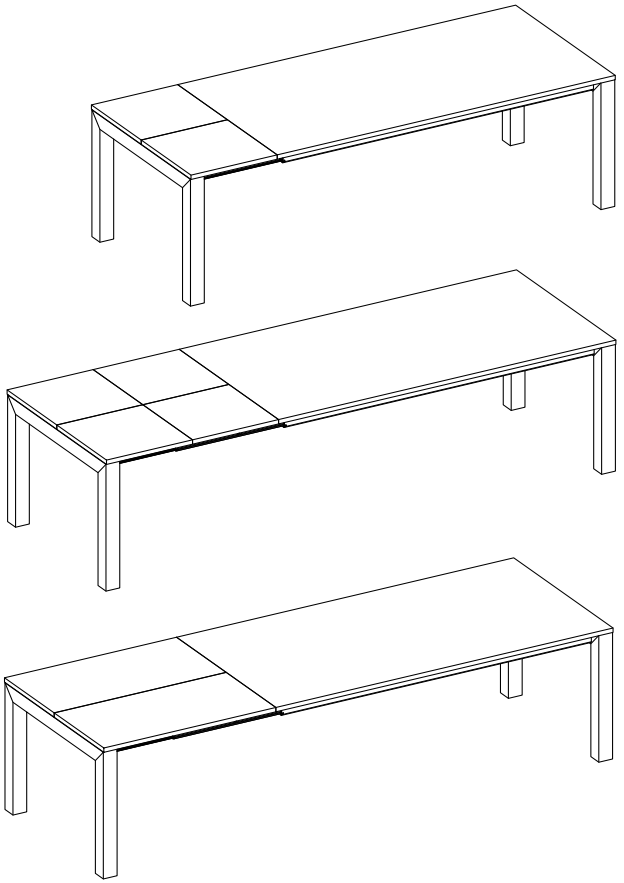
HÄFELE

Model
Typ

A7F - System

642. 25.931
642. 25.934
642. 25.936





Produktinformation ! !

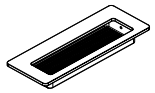
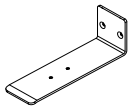
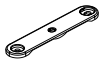
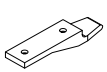
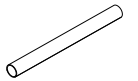
Product information

Art.-Nr. 17093
Art.-No.

Diese Anleitung ist ein wichtiger Bestandteil des Produktes – bitte dauerhaft aufbewahren.
These instructions are an important part of the product - please keep for future reference.

Erstellt von: Buys,T.
Datum: 10.10.18

Häfele GmbH Co KG
E-Mail: info@haefele.de

Bezeichnung *Description*	**Abbildung** *Illustration*	**Menge** *Pieces*	**Bezeichnung** *Description*	**Abbildung** *Illustration*	**Menge** *Pieces*
Muschelgriff *Handle*		**2**	**Stollenrolle (weich) 36 Ø** *Stollen role*		**2**
Auflagewinkel *Supporting bracket*		**2**	**Stollengleiter mit Filz 36 Ø** *Castor with felt*		**2**
Höhenausgleich *Distance control*		**8**	**Stollengleiter ohne Filz 36 Ø** *Castor with gilder*		**2**
Aushebelsicherung *Levering protections.*		**4**	**Distanzrohr** *Distance pipe*		**1**
Ausgleichssicherung *Balance protections*		**4**	**Klappmechanik mit Stop-Funktion** *Folding mechanism (FM)*		**1**
Scharnier 180 ° / 22-30 mm Stärke *180 °hinge / 22-30 mm thickness*		**4**	**Auszug** *Lift*		**1**
Flachkopfschrauben M8 x20 *Flat Srews M8 x20*		**8**			

Produktinformation ! !

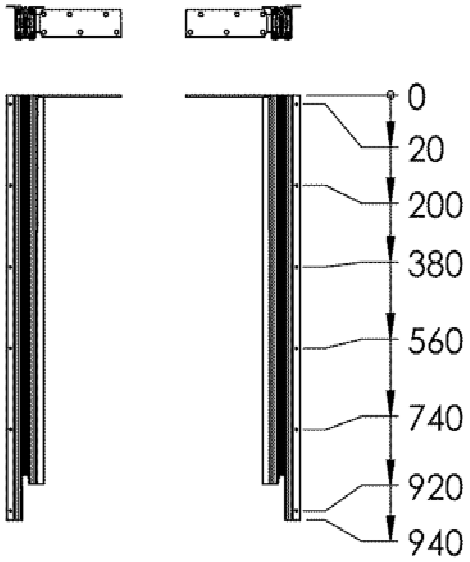
Product information

Diese Anleitung ist ein wichtiger Bestandteil des Produktes – bitte dauerhaft aufbewahren.

These instructions are an important part of the product - please keep for future reference.

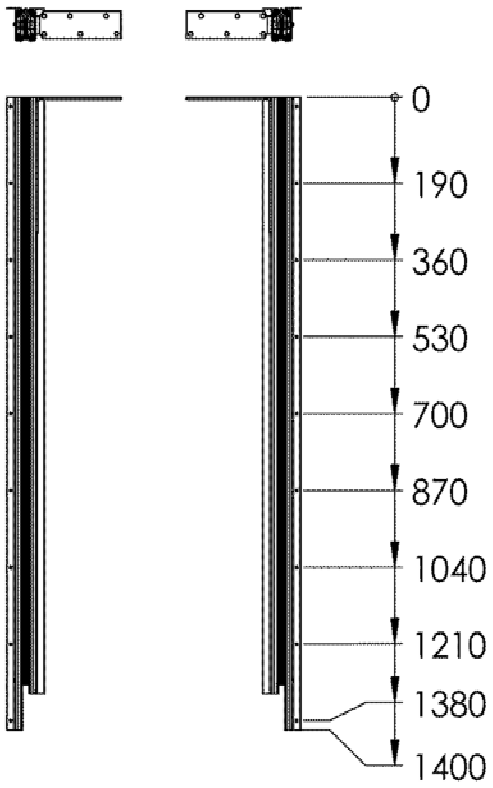
Tischsystem 1400mm -1700mm

Tablesystem 1400mm -1700mm



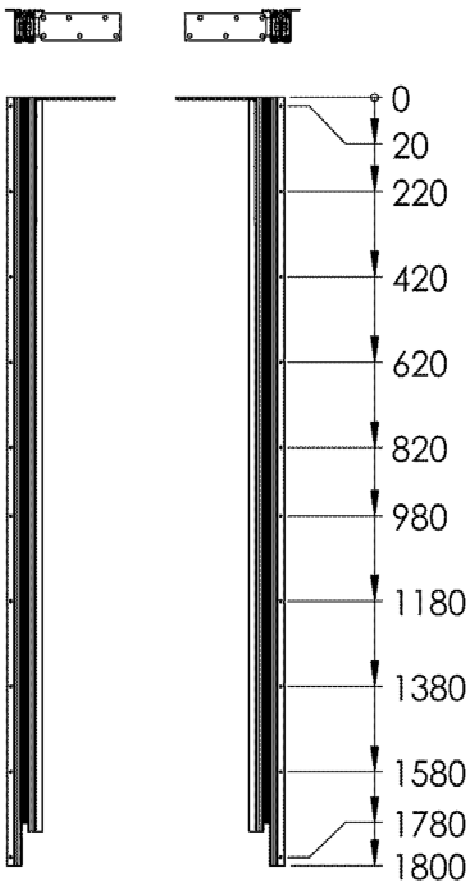
Tischsystem 1700mm -2000mm

Tablesystem 1700mm -2000mm



Tischsystem 2000mm -2400mm

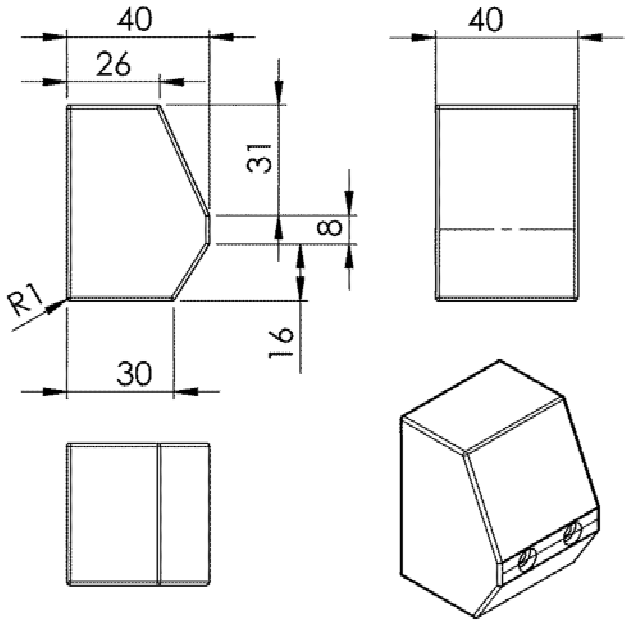
Tablesystem 2000mm -2400mm



Variationsmöglichkeit

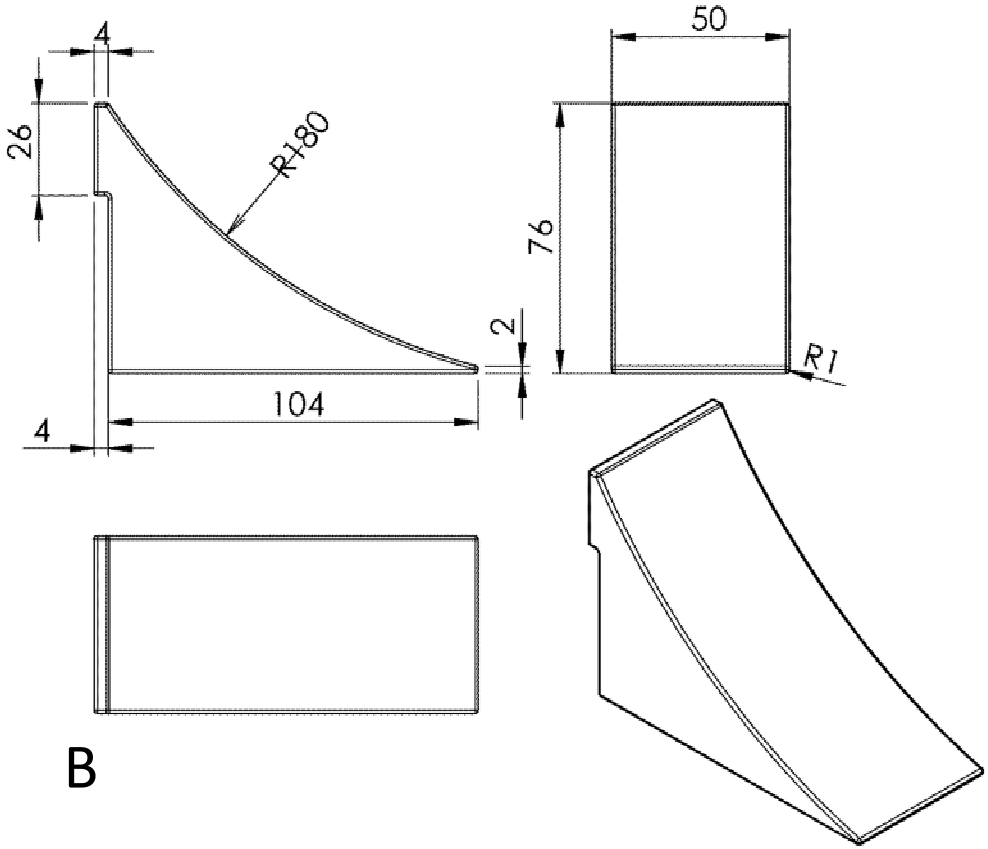
2 x 400 mm	2 x 500 mm	2 x 500 mm
1 x 800 mm	1 x 1000 mm	1 x 1000 mm

Abweiser
Baffle



A

Rutsche
Slide

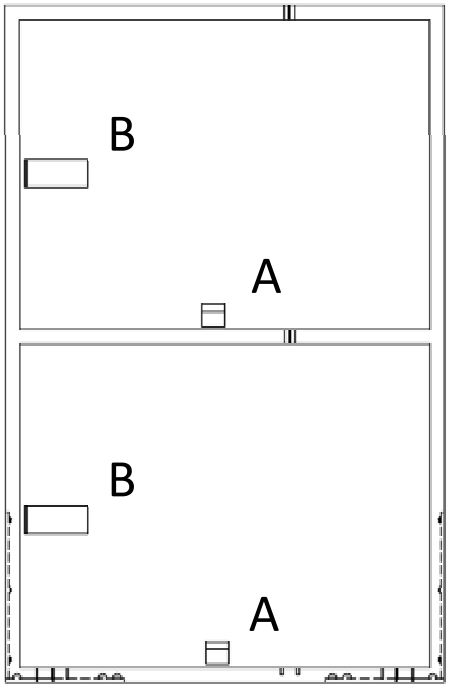


B

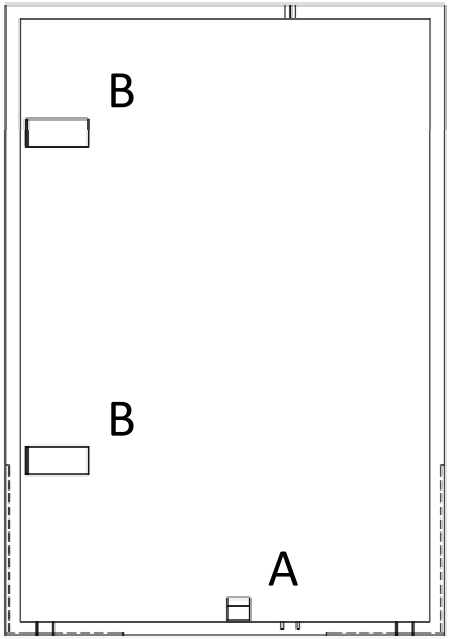
Wichtige Information ! !
Important information

Basierend auf einer Plattenstärke bis 25 mm und einer Tischbreite von 1000 mm. Diese beiden Bauteile sind selber herzustellen.
Based on a thickness of 25 mm. These two components are to be manufactured yourself.

Rahmenvariante für Einleger 400mm/ 500 mm
Frame variant for inlays 400mm/ 500 mm



Rahmenvariante für Einleger 1000 mm
Frame variants for inlay 1000 mm



Schematische Darstellung für Abweiser und Rutsche

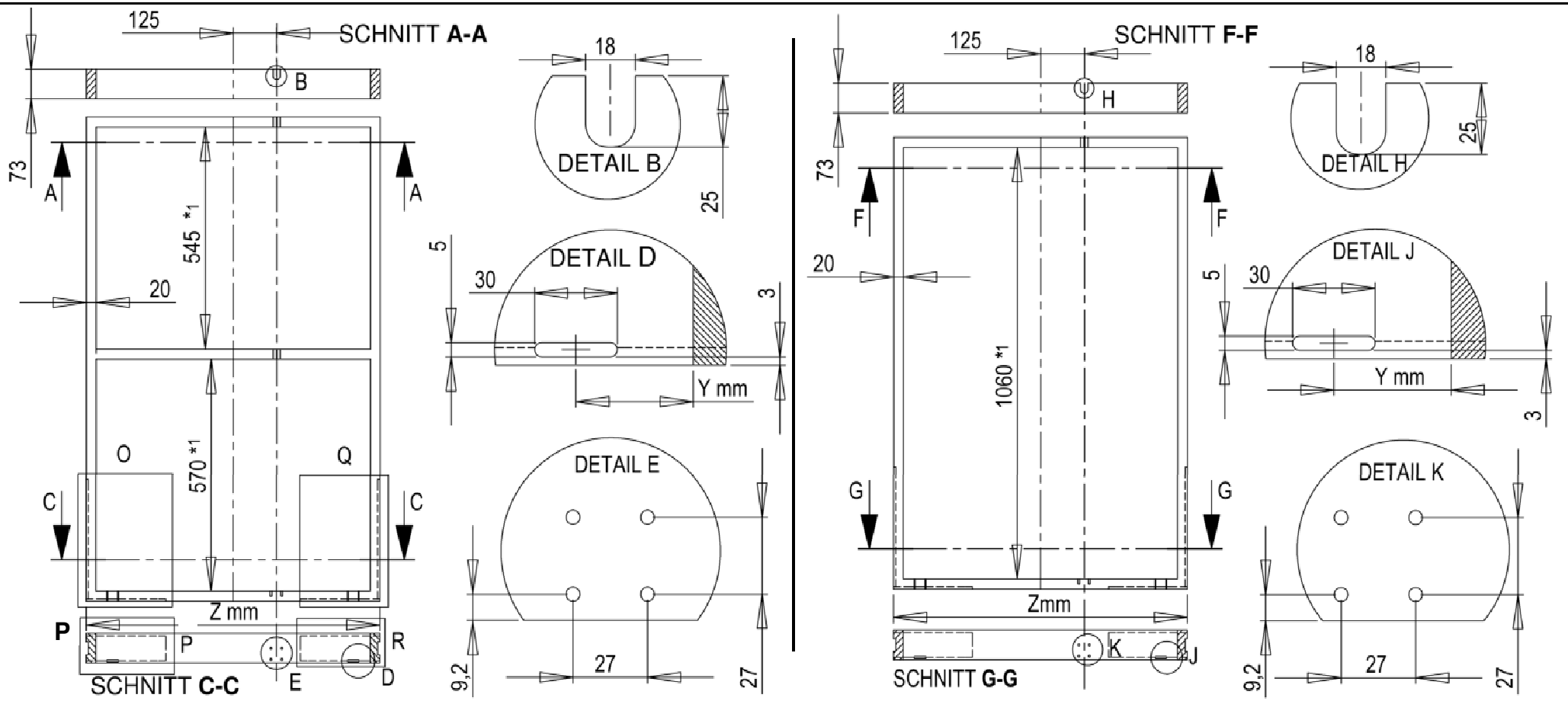
Für die Teile (B) werden die Auflagewinkel benötigt.
For the parts (B) the support angles are needed.

Rahmenvariante für Einleger 400mm/ 500 mm

Frame variant for inlays 400mm/ 500 mm

Rahmenvariante für Einleger 1000 mm

Frame variants for inlay 1000 mm



Y: Maß ist abhängig von der Position der Aushebelsicherung

The measure is depending on the position of the safty tool

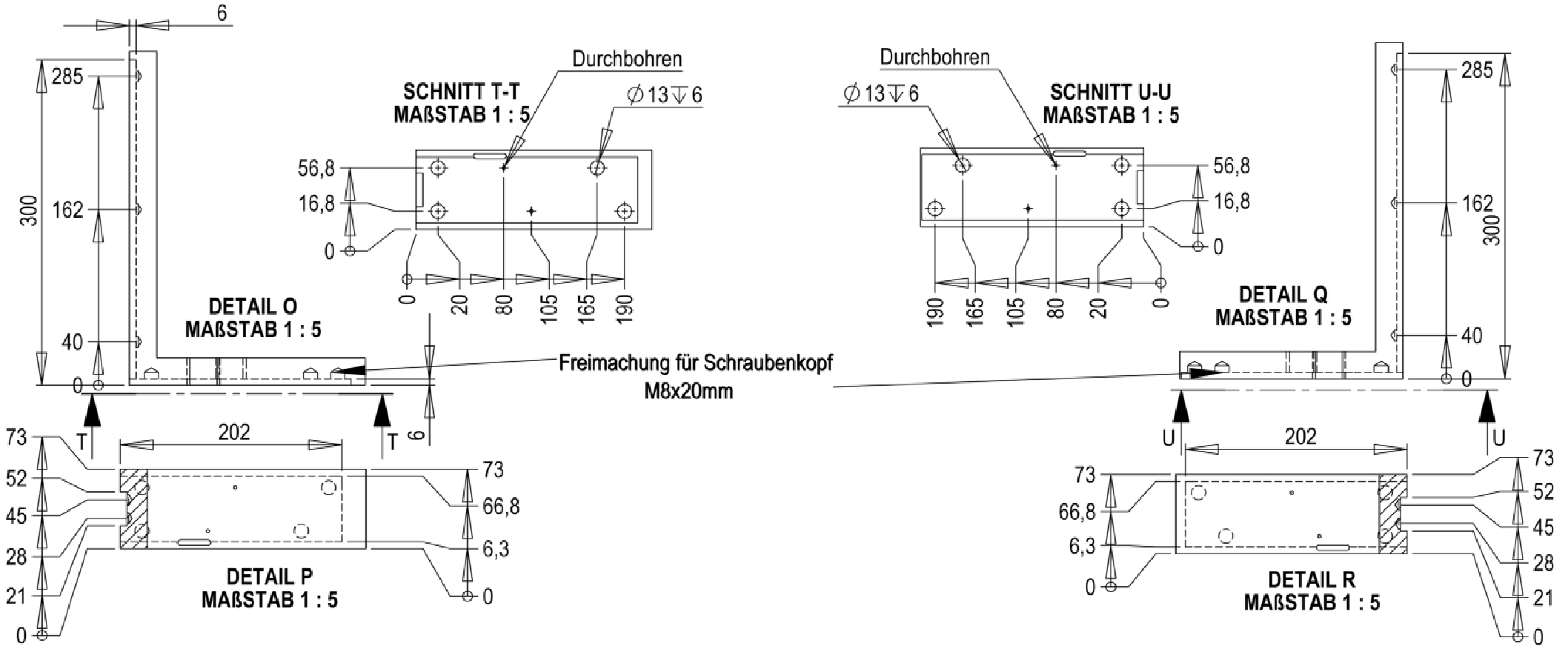
Z: Die Rahmenbreite ist abhängig von der Tischbreite.

The frame width is depending on the table width (Ca. 1/2 Tischbreite + 1/4 Tischbreite)

***1: Das Maß um 230 mm/ 115mm veringern wenn nur 800mm/ 400mm möglich sind.**

The measurement reduce 230mm/ 115 mm wenn you can use only the 800mm/ 400 mm.

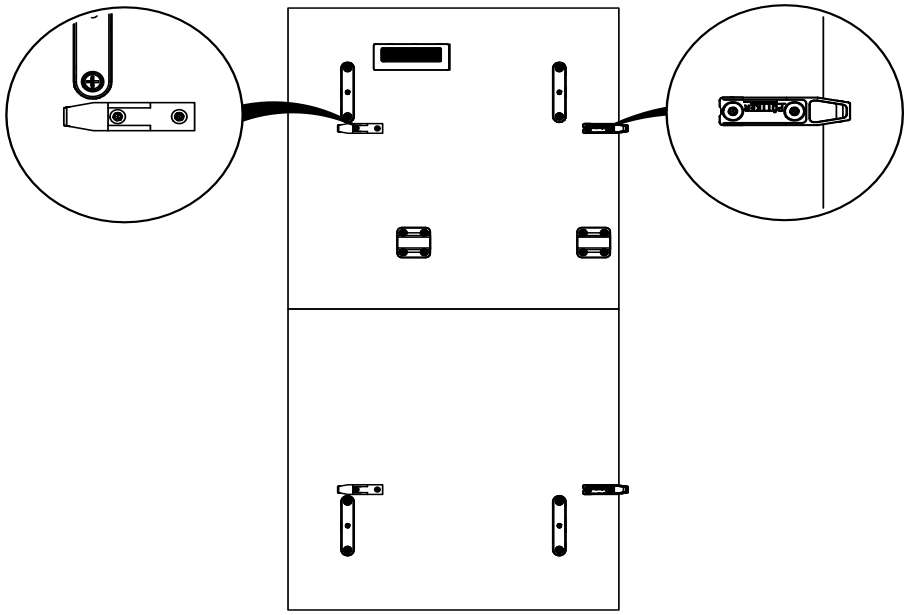
Detailansicht der Rahmenausfräsung
Detailed view of the frame cut-out



Detailzeichnungen zur Seite 4
Details to page 4

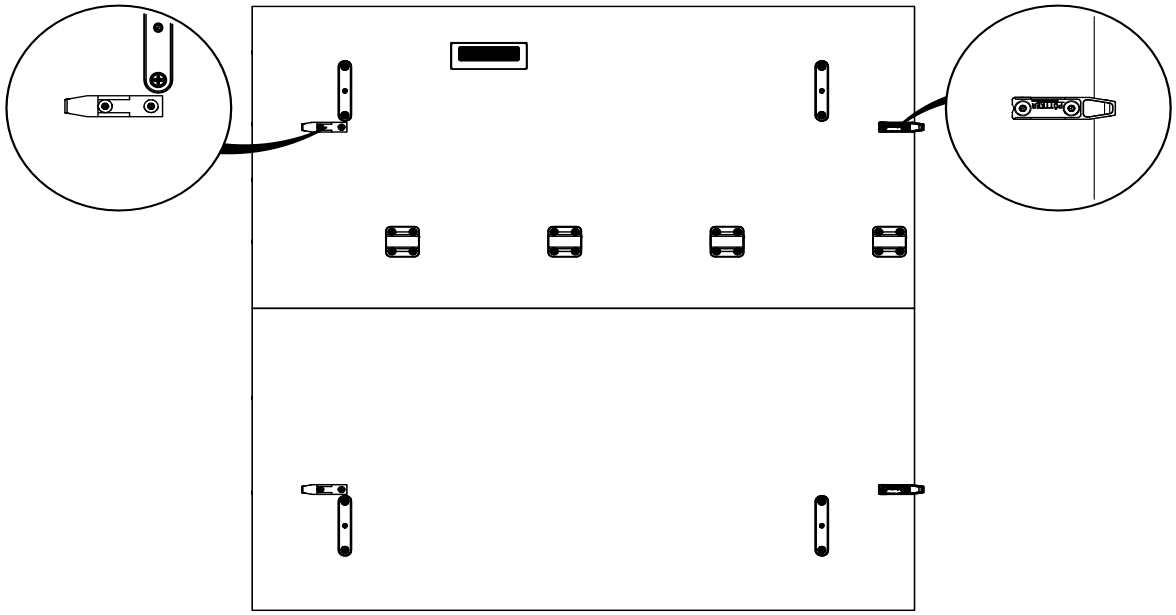
Einleger 400 mm/ 500 mm

Inlays 400 mm/ 500 mm



Einleger 1000 mm

Inlay 1000 mm

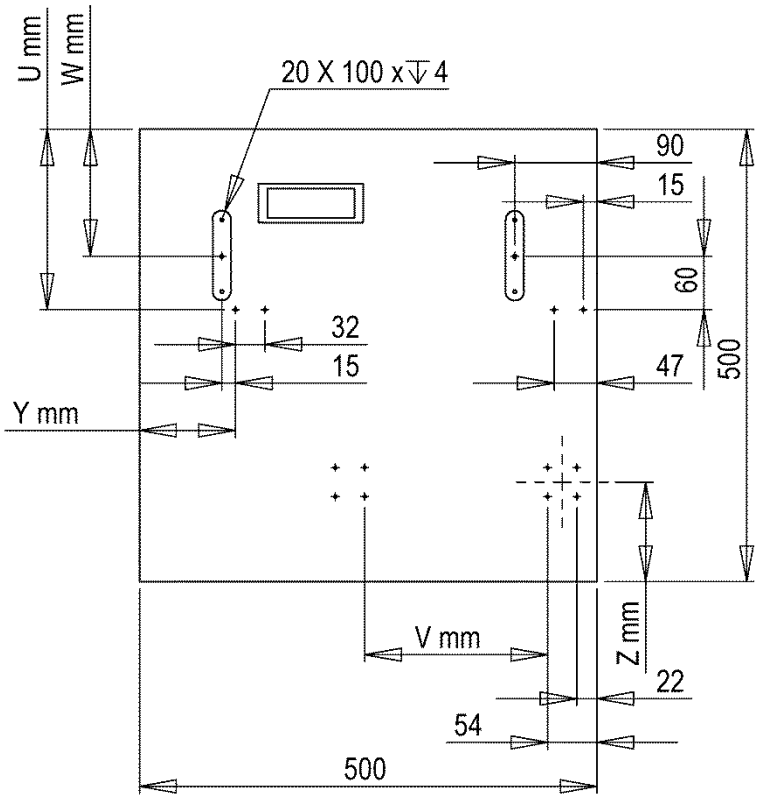


Variationsmöglichkeit

2 x 400 mm	2 x 500 mm	2 x 500 mm
1 x 800 mm	1 x 1000 mm	1 x 1000 mm

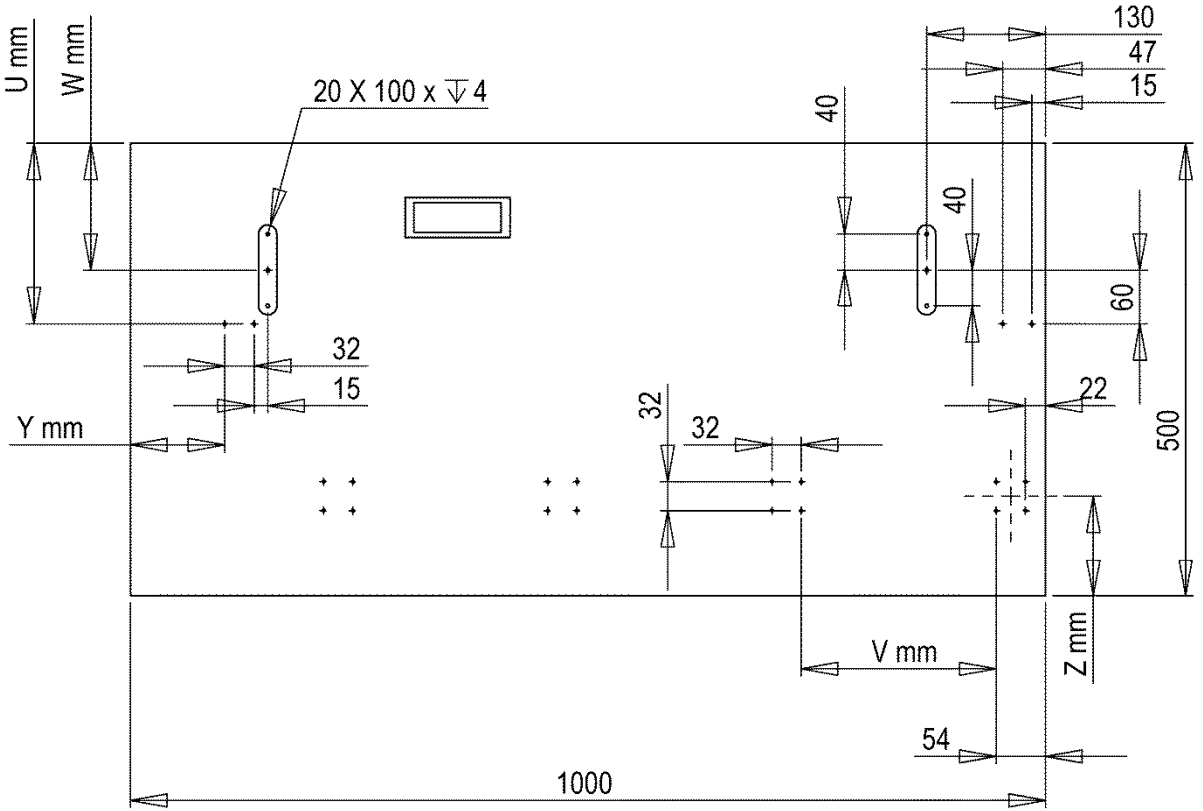
Einleger 500 mm Griffseite

Inlay 500 mm, hand side



Einleger 1000 mm Griffseite

Inlay 1000 mm, hand side



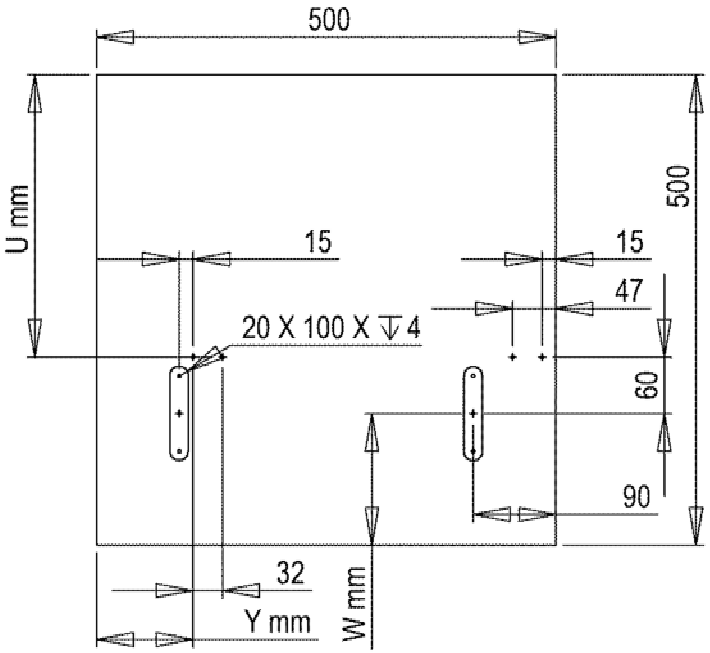
U: Der Abstand ist abhängig von der Fräsung im Rahmen.
The measure of the milling is dependet of the frame.

V: Abstand zwischen den Rohrschellen sollte gleich sein.
The distanze are the same between the fittings.

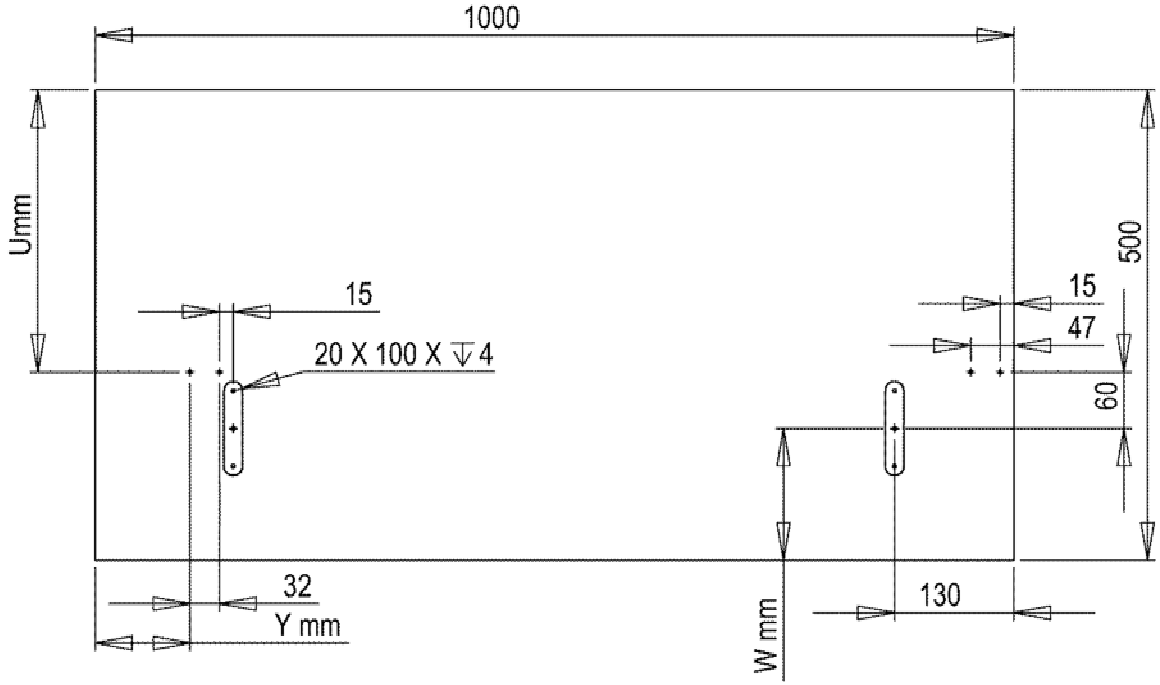
W: Position sollte über Auszugsschiene liegen.
The position must lie over the output rail.

Y: Abhängig von Frontendstärke und Rahmen.
Table feed and frame are dependet.

Einleger 500 mm Gegenseite
Inlay 500 mm, hand side



Einleger 1000 mm Gegenseite
Inlay 1000 mm, hand side

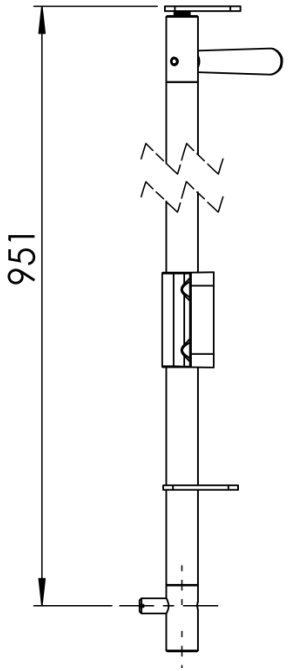


W: Position sollte über Auszugsschiene liegen.
The measurement of the drilling position must lie over the output rail.

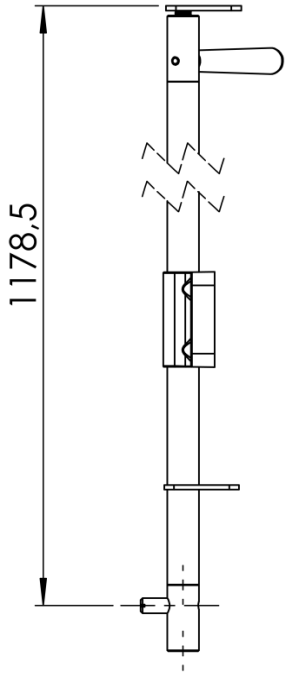
U: Der Abstand ist abhängig von der Fräsung im Rahmen.
The Measure of the milling is dependet of the frame.

Y: Abhängig von Frontendstärke und Holzrahmen.
Table feed and frame are dependet.

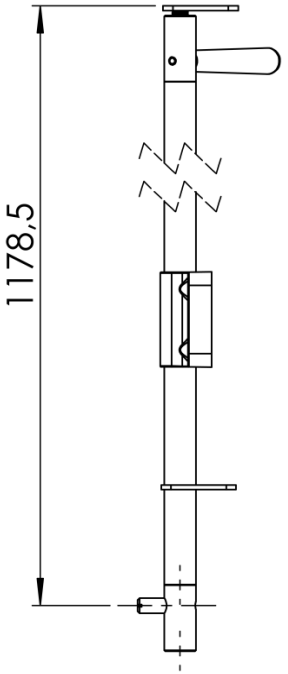
Tischsystem 1400mm -1700mm
Tablesystem 1400mm -1700mm



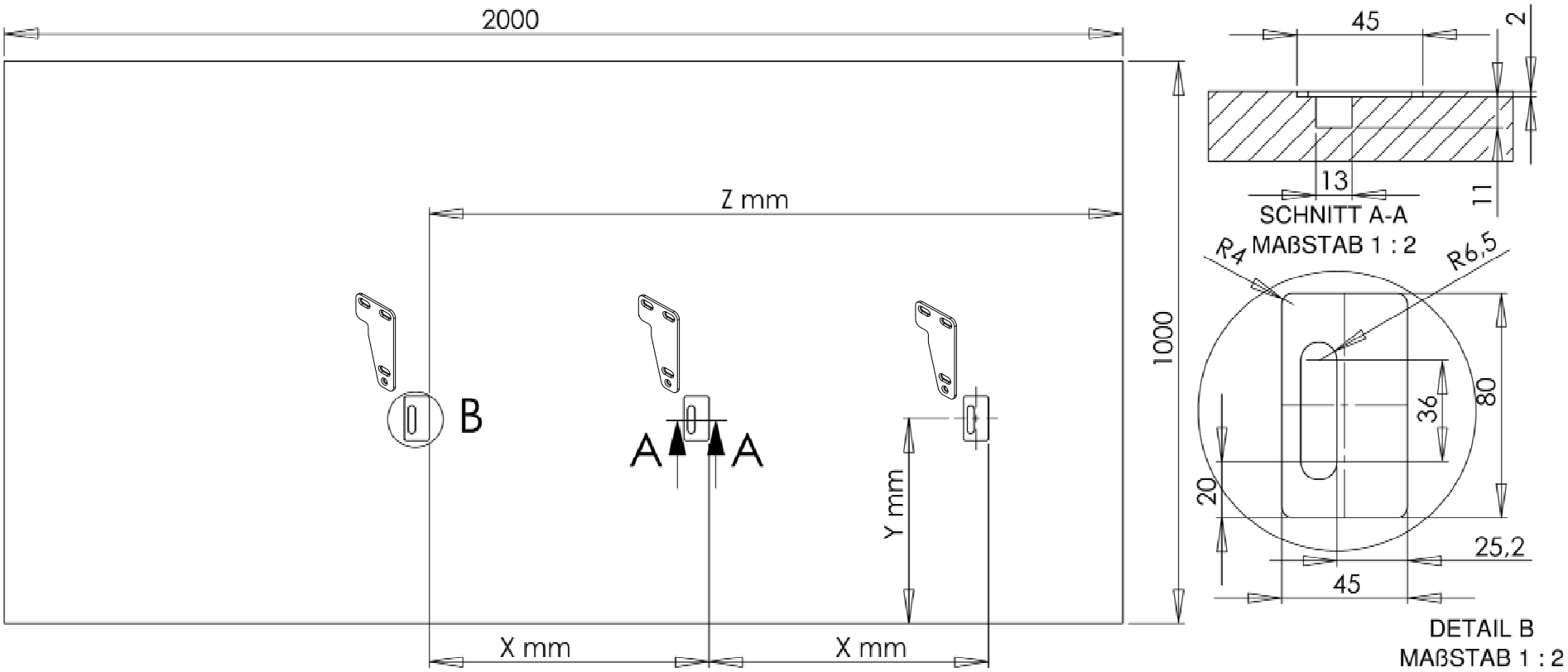
Tischsystem 1700mm -2000mm
Tablesystem 1700mm -2000mm



Tischsystem 2000mm -2400mm
Tablesystem 2000mm -2400mm



Tischplatte 2000 mm Gegenseite
Tabletop 2000mm handside



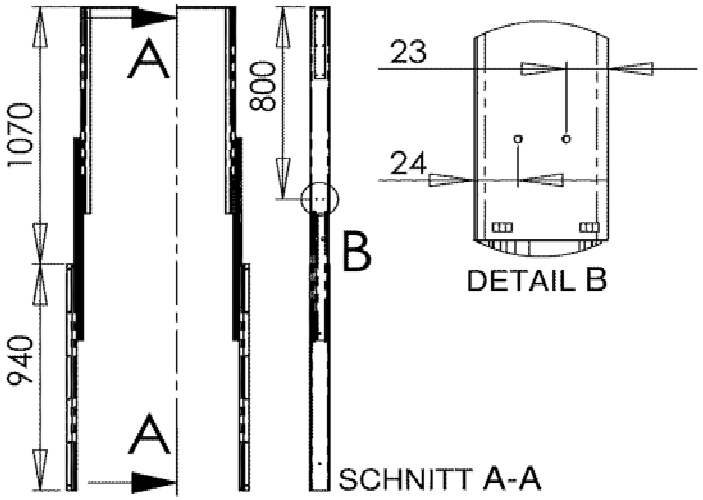
X: **Der Abstand ist abhängig von der Einlegerlänge**
The distance is depending on the investor's length

Y: **Der Abstand ist abhängig von der Positionierung der FM.**
The distance is FM depending on the positioning.

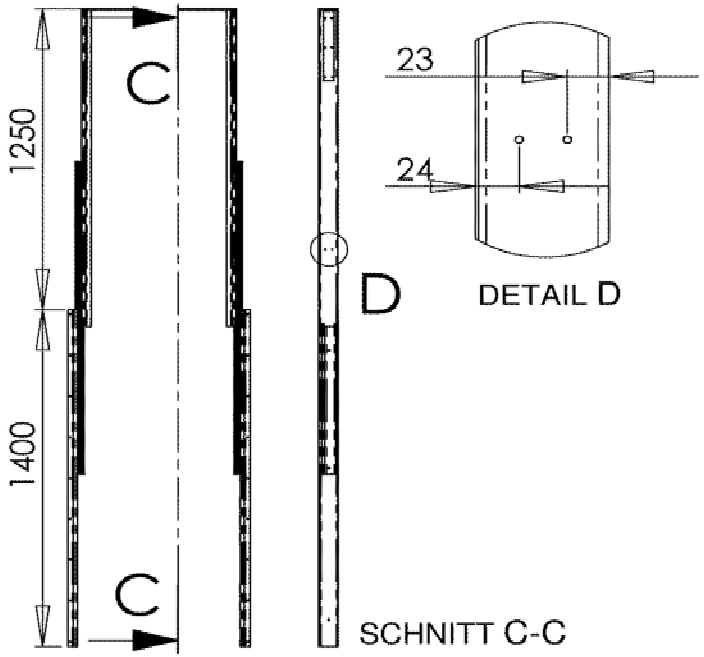
Z: **Der Abstand ist abhängig vom Frontend und Rahmenstärke.**
The distance is depending to the feed and framethinkness.

Formel: **(Plattenüberstand+Fuß+ Rahmenstä.)+ FM Maß siehe (Seite 11) -31,7mm**
(Plate overhang + foot + frame st.) + FM dimensions see (page 11) -31,7mm

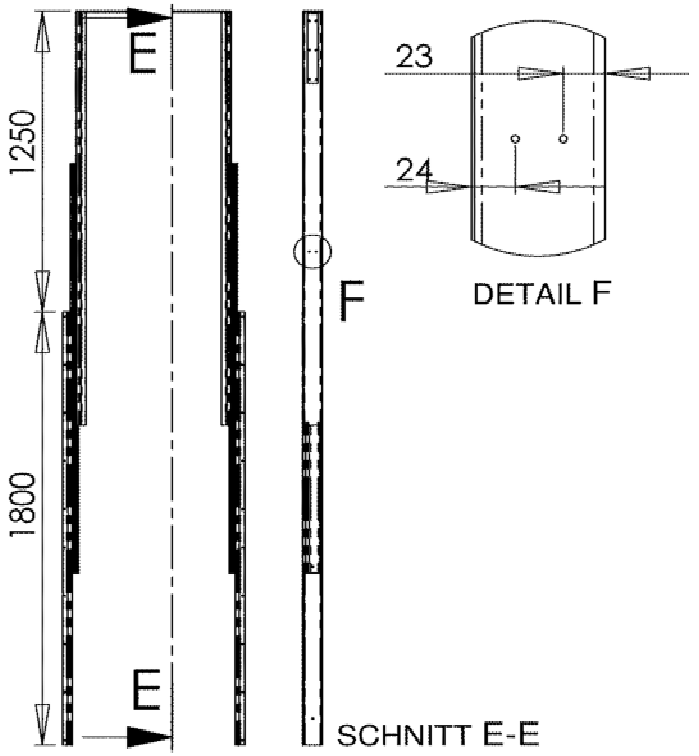
Rahmensystemlänge 940 mm
Frame system length 940 mm



Rahmensystemlänge 1400 mm
Frame system length 1400 mm

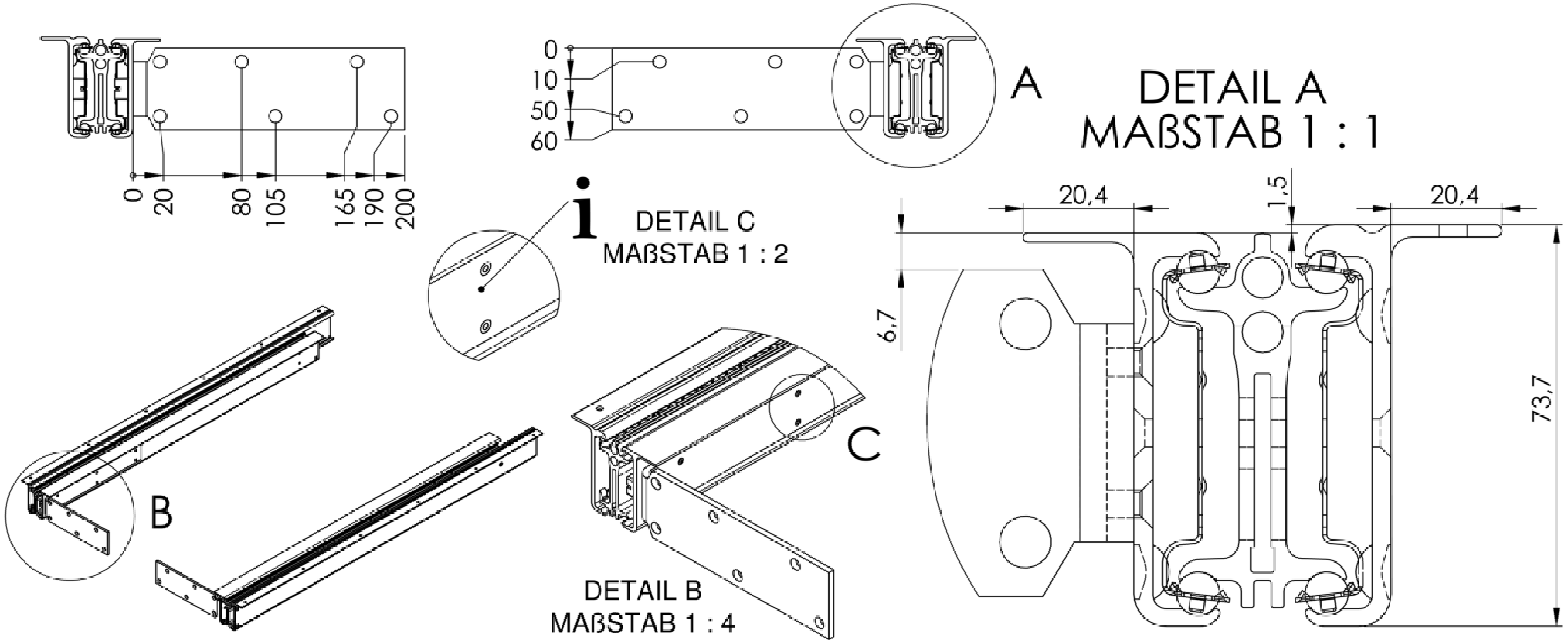


Rahmensystemlänge 1800 mm
Frame system length 1800 mm



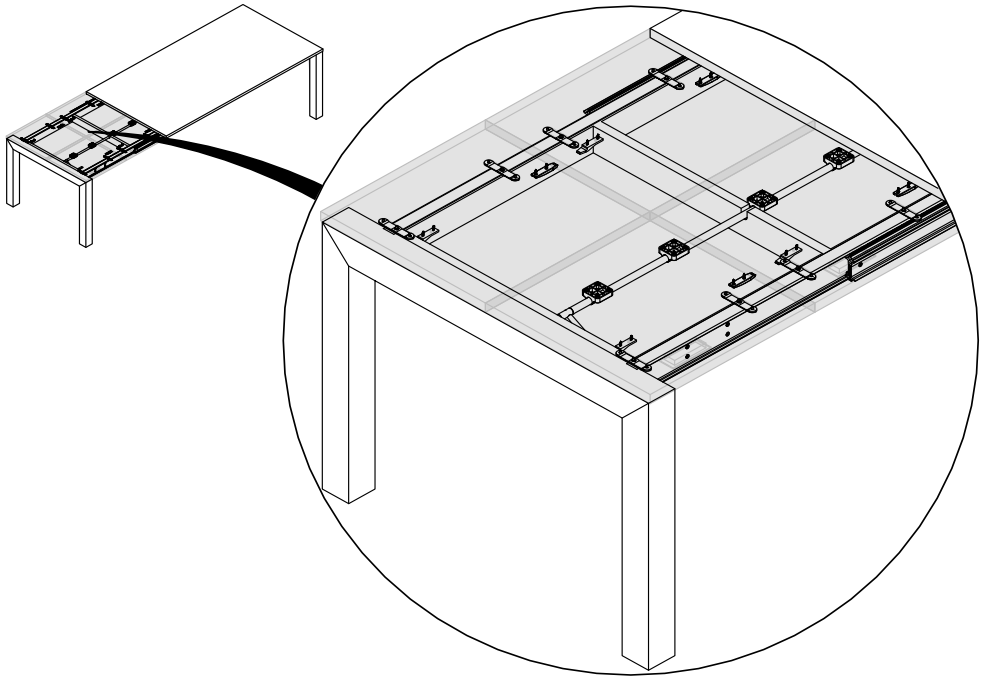
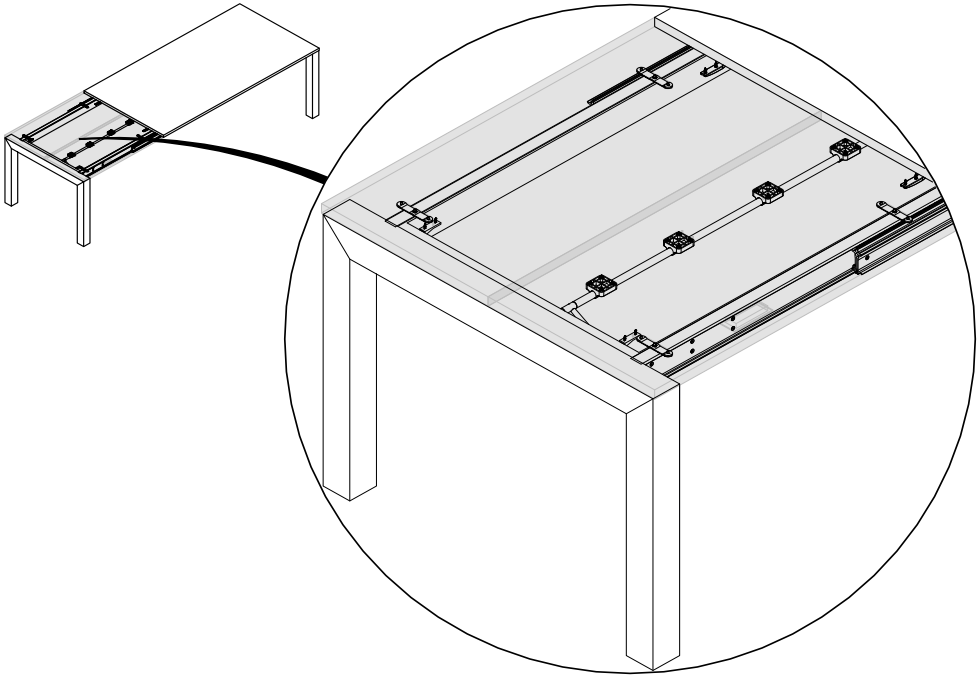
Ansichtsdetail vom Frontendverbinder

View detail of the table leg link



i Für diesen Bereich ist eine Ausfräsung im Rahmen notwendig.

Einleger 400 mm/ 500 mm
Inlays 400 mm/ 500 mm



Einleger 1000 mm
Inlay 1000 mm